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Developing energy-efficient nitrate-to-ammonia flow cells with bifunctional NiFeW-oxide thin-film electrodes made by magnetron sputtering technique

Quoc-Nam Ha^a, Wen-Chuan Hsiao^a, Yu-Chan Chan^b, Tadele Negash Gemeda^a, Merga Hailemariam Urgesa^a, Dong-Hau Kuo^{a,b,*}

^a Department of Materials Science and Engineering, National Taiwan University of Science and Technology, #43, Section 4, Keelung Road, Taipei 10607, Taiwan ^b Graduate Institute of Energy and Sustainability Technology, National Taiwan University of Science and Technology, #43, Section 4, Keelung Road, Taipei 10607, Taiwan

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ABSTRACT

Herein, we develop a sputtered NiFeW-oxide thin-film bifunctional electrocatalyst with the incorporated oxygen vacancies and multivalent cations of Ni $^{2+/3+}$, Fe $^{2+/3+}$, and W $^{6+}$ to enhance the economic viability of electrocatalytic nitrate reduction for commercial applications. Our NFW-0.5 achieves a notable 54.6 mg/h.cm 2 ammonia yield rate at a modest applied potential of $-0.2 \, \text{V}$ vs. RHE, coupled with an outstanding Faradaic efficiency of 93.7%. Furthermore, our NFW-0.5(+)||NFW-0.5(-) flow-cell electrolyzer with a larger electrode of $2\times2\,\text{cm}^2$ reveals an impressive ammonia productivity of 143.5 mg/h.cm 2 at a cell voltage of 2.0 V, accompanied by a superior Faradaic efficiency of 96.1%, an energy efficiency of 26%, and a low energy consumption of 26.3 kWh/kg.NH $_3$. An oxygen vacancy-based NO $_3$ -pinned mechanism is proposed to explain our excellent nitrate reduction. Our work introduces a new paradigm to design efficient and bifunctional electrocatalysts for potential industrial-scale ammonia production.

1. Introduction

Ammonia (NH $_3$) assumes a critical role in the nitrogen cycle network and stands as a pivotal compound in various industrial applications, such as the synthesis of fertilizers, explosives, and plastics [1]. Traditionally, its production relied on the energy-intensive Haber–Bosch process, utilizing dinitrogen (N $_2$) and hydrogen (H $_2$) as feedstocks, imposing harsh reaction conditions with temperatures ranging from 400 to 450 $^{\circ}$ C and pressures between 5 and 25 MPa, and significantly contributing to global energy consumption and greenhouse gas emissions [2].

In recent years, there has been a burgeoning interest in the nitrogen reduction reaction (N_2RR) for ammonia synthesis. The electrochemical N_2RR has emerged as a promising alternative to the Haber–Bosch process, owing to the abundance of raw materials and environmentally friendly synthesis conditions. Despite its potential benefits, the electrochemical reduction of nitrogen gas encounters challenges. The limited solubility and high ionization energy of N_2 , arising from its nonpolar molecular

structure and a robust triple bond (\approx 941 kJ/mol), lead to the low activity and selectivity of current electrocatalysts for N₂ reduction [3,4].

More recently, the nitrate reduction reaction (NO₃RR) has garnered attention, primarily owing to the lower dissociation energy of the N=O bond (204 kJ/mol), indicating its potential for a high ammonia yield [5]. Various catalyst systems have proven to be effective for NO₃RR, including metals [6,7], metal oxides [8,9], metal sulfides [10,11], and metal phosphides [12,13]. Di Liu et al. [14] investigated Mn-substituted Co₃O₄ nanotubes, which exhibited an excellent ammonia yield rate of 35 mg/h.cm² and a high Faradaic efficiency (FE) exceeding 99.5% at -1.2 V versus reversible hydrogen electrode (vs. RHE) under ambient conditions. Hollow Cu₂O h-NCs exhibited outstanding NO₃RR activities, achieving a remarkable $56.2\,mg/h.mg_{cat}$ and an FE of 92.9% at an applied potential of -0.85 V vs. RHE [15]. In a more recent development, nearly 100% Faraday efficiency for NO₃RR at a high current density has been achieved by utilizing copper-dispersed todorokite-type manganese oxide. This system attained a yield rate of 0.51 mmol/h.cm 2 at -1.2 V vs. RHE [16].

E-mail address: dhkuo@mail.ntust.edu.tw (D.-H. Kuo).

^{*} Corresponding author at: Department of Materials Science and Engineering, National Taiwan University of Science and Technology, #43, Section 4, Keelung Road, Taipei 10607, Taiwan.

While current catalysts have achieved high Faradaic efficiency (> 90%) and valuable production rates, they require excessive overpotentials exceeding -0.5 V vs RHE. These elevated overpotentials not only result in energy loss but also foster the competitive hydrogen evolution reaction (HER), reducing the Faradaic efficiency of NH3 and compromising energy efficiency (EE) for NO₃RR. The NO₃RR process is complicated, involving the transfer of 9 protons and 8 electrons. The high overpotential observed can be attributed to the sluggish ratedetermining step in the electroreduction of nitrate to nitrite [17]. This presents an obstacle in the design and synthesis of cutting-edge electrocatalysts. Overcoming this challenge is crucial for fostering the evolution of high-performance NO₃RR catalysts. Strategies for achieving high performance include the incorporation of vacancies, fine-tuning of electronic structures, enhancement of electron accumulation and depletion, as well as modulation of the chemical environment [18,19]. These advancements are essential for developing efficient NO₃RR electrocatalysts. Furthermore, the electrochemical reaction involves cathode reduction i.e., NO₃RR, and anode oxidation e.g., oxygen evolution reaction (OER). The OER is a kinetically unfavorable process requiring a high standard oxidation potential (1.23 V vs. RHE), inevitably increasing the overall operation potential and diminishing the energy efficiency of ammonia production. To facilitate and simplify ammonia production through nitrate electrolysis, a bifunctional catalyst demonstrating high activity for both NO₃RR and OER is imperative. Additionally, evaluating NO₃RR in a practical flow-cell electrolyzer will provide a more comprehensive assessment of feasibility for industrial applications.

NiFe-based electrocatalysts have garnered significant attention for applications in NO₃RR, OER, and other electrochemical processes. This is primarily due to their exceptional electrical conductivity and impressive catalytic activity. The presence of iron (Fe) active sites provides moderate adsorption capacity for oxygen and nitrogen atoms [20], while nickel (Ni) active sites contribute to the generation of active hydrogen intermediates, thereby playing a crucial role in improving NO₃RR performance [21]. NiFe-based catalysts have also demonstrated distinct catalytic activity for OER, often attributed to their self-reconstructed amorphous phase or (oxy)hydroxides formed on the surface under anodic potential [22]. Besides, multi-cation oxide systems containing oxygen vacancies (OVs) have been identified as promising candidates for capturing and converting reaction species, owing to their electron accumulation and charge-transport behavior [23]. Therefore, designing multi-metal/metal oxide systems based on NiFe-based catalysts with defective oxygen sites may represent a promising strategy for achieving bifunctional electrocatalysts capable of facilitating both NO₃RR at the anode and OER at the cathode in a single cell effectively.

This study introduces, for the first time, a bifunctional NiFeW-oxide thin-film electrocatalyst fabricated by the magnetron sputtering technique, specifically designed to enhance both the efficiencies of NO₃RR and OER. The amorphous NiFeW-oxide deposit contains a metallic alloy of Ni, Fe, and W, and a partially oxidized metal oxide with multi-valent cations and oxygen vacancies for functionality. The collective findings from electron paramagnetic resonance (EPR), X-ray photoelectron spectroscopy (XPS), in-situ Raman, and operando electrochemical impedance spectroscopy (EIS) elucidate the pivotal role of OVs in facilitating more efficient charge transport and lowering the overpotential, leading to the heightened activity of the NFW-oxide catalyst. Through adjustment of the target composition, our NFW-0.5 catalyst, featuring a Ni: Fe: W ratio of 1: 1: 0.5, demonstrates exemplary NO₃RR and OER performance. The feasibility of our NFW-0.5(+) $\|$ NFW-0.5(-) stack cell was thoroughly evaluated. We also provided information on energy efficiency and energy consumption to offer a more comprehensive understanding of the electrocatalyst's effectiveness in ammonia production—an aspect that is seldom considered in most recent NO₃RR studies.

2. Experimental section

2.1. Fabrication of sputtered NiFeW-oxide thin film electrodes

The ternary NiFeW-oxide sputtering targets were produced using a custom-made hot-press apparatus. In a concise overview, a zirconium ball milling process was employed to meticulously homogenize a mixture of powdered Ni, Fe, and W with varying tungsten ratios (Ni $_1{\rm Fe_1W_{0.25}},{\rm Ni}_1{\rm Fe}_1{\rm W_{0.5}},{\rm and\ Ni}_1{\rm Fe}_1{\rm W}_1).$ Subsequently, the thoroughly blended powder was meticulously placed into a graphite mold, which included a copper plate for additional support. The mold was then introduced into the hot-press machine chamber, where a hot-pressing procedure was conducted under 300 psi of hydraulic pressure for 30 min at 450 °C. Following this, the target was carefully demolded and, after naturally cooling, underwent polishing with sandpaper.

2.2. Fabrication of ternary NiFeW-oxide sputtering targets

In the deposition process outlined in Scheme 1, the sputtering chamber underwent a sequential evacuation procedure. Initially, it was evacuated to achieve a low vacuum state using a rotary pump, followed by further evacuation to achieve a high vacuum state using a turbo molecular pump for 1 h until a pressure of 10^{-6} torr was reached. Subsequently, a pre-sputtering step was conducted using a low power of 50 watts for approximately 30 min to eliminate surface contaminants. The target, positioned at a working distance of 4 cm, underwent sputtering at a temperature of 200 $^{\circ}$ C, employing a power of 70 W for 30 min. Throughout the sputtering process, argon gas was used as the operational gas at a pressure of 9.5 \times 10^{-3} torr.

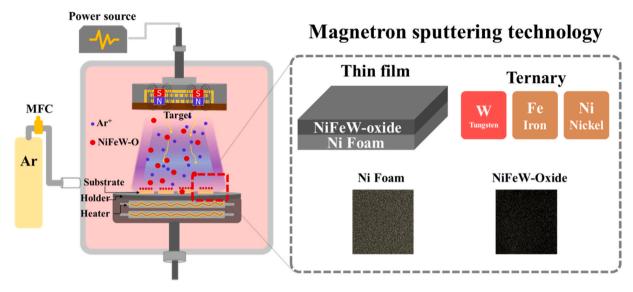
Depending on the specific sputtering targets utilized, such as $\mathrm{Ni_1Fe_1W_{0.25}}$, $\mathrm{Ni_1Fe_1W_{0.5}}$, and $\mathrm{Ni_1Fe_1W_1}$, the resulting as-sputtered samples were labeled as NFW-0.25, NFW-0.5, and NFW-1.0, respectively. Additionally, a single Ni and binary NiFe catalyst were synthesized using the same methodology, excluding tungsten from the mixture for comparative purposes.

2.3. Characterizations

The crystal structures of the as-sputtered NiFeW-oxide thin films were investigated using a Bruker D2 Phaser X-ray Diffractometer with Cu-K α radiation (35 kV, 20 mA, $\lambda=1.5184$ Å). Morphological analysis was conducted using a high-resolution field-emission scanning electron microscope (SEM, JEOL JMS-6500 F) at an accelerating voltage of 15 kV. Transmission electron microscopy (TEM) and energy dispersive X-ray spectroscopy (EDS) were performed using the FEI Talos F200X at an operating voltage of 200 kV. The surface chemical oxidation states of individual elements were determined via X-ray photoelectron spectroscopy (XPS, VG Scientific ESCALAB 250). Electron Paramagnetic Resonance (EPR) spectra were recorded using a Bruker EPR-plus spectrometer.

2.4. Electrochemical measurements

All electrochemical measurements were carried out using a BioLogic SP-300 potentiostat. To investigate the nitrate reduction reaction, we employed a three-electrode H-cell system with the following components: the as-prepared NiFeW-oxide ($1\times1~\rm cm^2$) as the working electrode, a platinum foil as the counter electrode, and a Hg/HgO electrode as the reference electrode. The electrolytes consisted of 1 M KOH with varying concentrations of KNO₃. To ensure consistency, all reported potentials were adjusted to the Reversible Hydrogen Electrode (RHE) using the Nernst equation [24]. Linear Sweep Voltammetry (LSV) experiments were conducted to assess performance within a potential window ranging from -0.4– $0~\rm V$ vs. RHE at a sweep rate of 5 mV/s. Additionally, electrochemical double-layer capacitance ($C_{\rm dl}$) was estimated through cyclic voltammetry (CV) measurements at different scan



Scheme 1. Fabrication procedure of partially oxidized NiFeW-oxide thin film catalyst.

rates, ranging from 20 to 100 mV. Electrochemical impedance spectroscopy (EIS) was performed at various applied potentials versus RHE in the frequency range from 100 mHz to 200 kHz. For the overall electrolytic ammonia production test, a two-electrode system was utilized, where the best catalyst for $\rm NO_3RR$ and OER served as both anode and cathode electrodes (2 \times 2 cm²), with the current density normalized to the geometric electrode area of 1 cm².

To explore the active components of NiFeW-oxide during the NO $_3$ RR, in-situ Raman analysis was conducted using a confocal Raman spectrometer (HORIBA, LabRAM HR evolution) with an excitation wavelength of 532 nm. Prior to the experiment, calibration of the Raman frequency was performed using a Si wafer (520.7 cm $^{-1}$). For the electrochemical tests, a custom-made three-electrode electrochemical cell was employed. In this configuration, the as-prepared NFW-0.5 sample

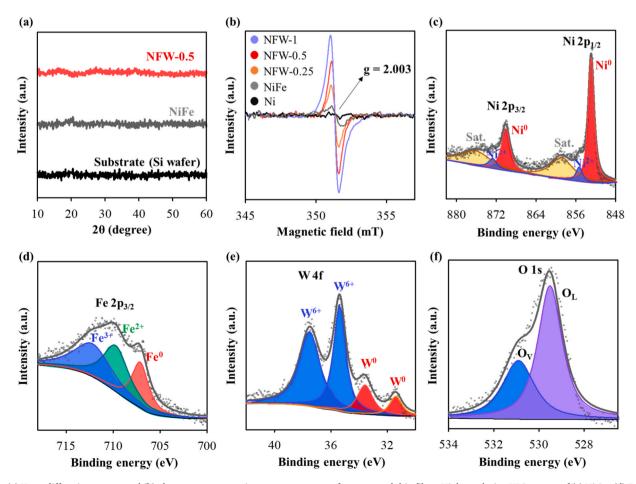


Fig. 1. (a) X-ray diffraction spectra and (b) electron paramagnetic resonance spectra of as-sputtered thin films. High-resolution XPS spectra of (c) Ni 2p, (d) Fe 2p, (e) W 4 f, and (f) O 1 s for NFW-0.5.

served as the working electrode ($1 \times 1~{\rm cm}^2$), accompanied by a platinum foil as the counter electrode and a Hg/HgO reference electrode. External bias was applied to the working electrode during Raman analysis using the potentiostat (BioLogic, SP-300). Potential-dependent Raman spectroscopy was conducted under open-circuit conditions or during potentiostatic electrolysis, employing chronoamperometry in a 1 M KOH electrolyte or 1 M KOH + 100 mM KNO₃. Distinctly applied potentials ranging from 0.1 to $-0.3~{\rm V}$ vs. RHE were studied to explore the oxidation stages changed in NFW-0.5 during the NO₃RR process.

The experiments to capture active hydrogen intermediate ($H_{ad.}^*$) were conducted in electrolytes both with and without KNO₃, utilizing 5,5-dimethyl-1-pyrroline N-oxide (DMPO) as the capturing agent. In details, the cathode area was set to $1\times 1~\text{cm}^2$, and the electrolyte volume was maintained at 25 mL. After undergoing a 10 min reaction under the applied cathodic potential, 1.5 mL of electrolyte was withdrawn and combined with 0.5 mL of DMPO (50 mM). The resulting mixture was then transferred to a capillary tube for detection using a Bruker EPR-plus spectrometer.

3. Results and discussion

3.1. Electrocatalyst characterizations

The evaluation of the crystal structure of the sputtered NiFeW-oxide thin film was conducted by X-ray diffraction (XRD) analysis. As presented in Fig. 1a, both NiFe and NFW-0.5 exhibit XRD patterns devoid of distinct peaks resembling the substrate spectrum. This result strongly suggests the amorphous nature of the as-prepared binary NiFe and ternary NiFeW-oxide thin films. The element oxidation states of NFW-0.5 were scrutinized by utilizing X-ray photoelectron spectroscopy (XPS). The high-resolution Ni 2p regions, illustrated in Fig. 1c, display

two main peaks for Ni 2p3/2 and Ni 2p1/2, which could be further deconvoluted into four subpeaks corresponding to the binding energies of Ni⁰ (852.9 and 870.1 eV) and Ni²⁺ (855.3 and 872.7 eV) [25-27]. Based upon the absorption coefficient and the peak integration, 16.7% for Ni²⁺ and 83.3% for Ni metal were obtained. In the Fe 2p spectrum (Fig. 1d), the deconvoluted peaks at 707.1, 709.7, and 712.2 eV distinctly correspond to the 2p_{3/2} binding energies of Fe⁰, Fe²⁺, and Fe³⁺ [28,29], respectively, highlighting the multiple oxidation states of Fe. The Fe⁰: Fe²⁺: Fe³⁺ ratio is 0.248: 0.370: 0.382. The high-resolution W 4 f regions (Fig. 1e) further demonstrate the coexistence of W metal (31.4 and 33.6 eV) and W⁶⁺ (35.4 and 37.5 eV) with a high oxidation state in NFW-0.5 [30]. The W^0 : W^{6+} ratio is 0.174: 0.826. Furthermore, as illustrated in Fig. 1f, the O 1 s spectrum can be deconvoluted into two peaks at binding energies of 529.5 and 531.1 eV, which are assigned to the lattice oxygen and OVs in the defective oxide with the contents of 64% and 36%, respectively [31]. As illustrated in Fig. 1b, the presence of OVs in NiFe, and NFW-n was supported by Electron Paramagnetic Resonance (EPR) with a signal at g = 2.003, corresponding to electrons trapped at oxygen vacancy sites [32]. Significantly, the OV signal intensity of NFW-0.5 was surpassed for NiFe, indicating that a larger amount of OVs is attributed to the synergistic effect of W substitution into NiFe in NFW-0.5. It further observed that the extent of W substitution directly influenced the formation of OVs. The NFW-1 catalyst, with higher levels of W substitution, exhibited the highest concentration of OVs, while NFW-0.25, with a lower amount of W substitution, displayed fewer OVs. From the XPS analysis, the coating contains the amorphous phases in the (Ni, Fe, W) metallic alloy and metal oxide. As the precursor powders consist of metallic powders, it is notable that a significant amount of oxygen was detected in the Fe powder precursor, as mentioned in our previous work [33]. This oxygen content, originating from the easily oxidized surface of the Fe precursor powder, can

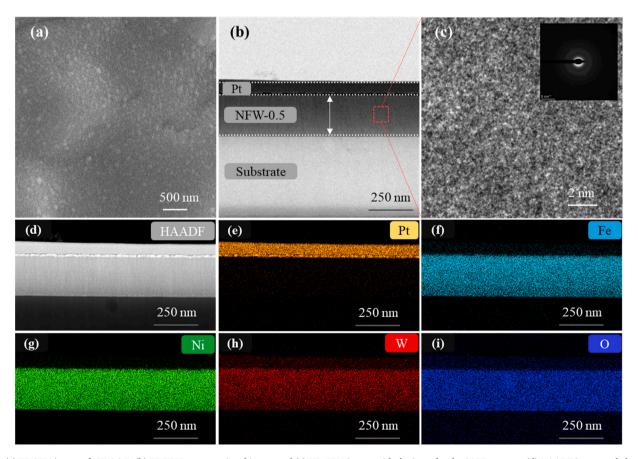


Fig. 2. (a) FE-SEM image of NFW-0.5. (b) FE-TEM cross-sectional image and (c) HR-TEM image with the inset for the SAED pattern. (d) HAADF image and elementals mapping images of (e) platinum, (f) nickel, (g) iron, (h) tungsten, and (i) oxygen of NFW-0.5.

partially oxidize other metals such as Ni and W during sputtering. Consequently, the deposited material can be denoted as NiFeW-oxide.

We conducted electron microscopy to evaluate the morphology of our NFW-0.5 electrocatalyst. As shown in Fig. 2a and S2, the main observation from the top-view scanning electron microscopy (SEM) images shows that the sputtered NFW-0.5 film is dense and demonstrates high surface smoothness. Fig. 2b illustrates a representative cross-sectional transmission electron microscopy (TEM) image of NFW-0.5. It is noteworthy that a thin layer of platinum was coated on the surface of the thin film to shield it from ion bombardment during sample preparation (Figs. 2b and 2e). The TEM analysis confirms the continuous and uniform nature of the sputtered film, with an estimated thickness of approximately 250 nm. As depicted in Fig. 2c, a lack of regular atomic arrangement is evident in the high-resolution TEM (HRTEM) image; Moreover, the SAED pattern (insert in Fig. 2c) exhibits a blurred image rather than a clearly defined ring or dot pattern, indicative of the amorphous nature of the thin film, consistent with the XRD results. To examine the distributions of Ni, Fe, W, and O elements, we obtained elemental mapping signals using a scanning transmission electron microscope in a high-angle annular dark-field (HAADF) mode (Fig. 2d). As presented in Fig. 2f-e, a homogeneous dispersion of nickel, iron, tungsten, and oxygen elements was observed throughout the NFW-0.5 thin film. This uniform distribution ensures an even allocation of catalytic active sites across the surface of NFW-0.5 to enhance its potential for catalytic activity [34].

To characterize the metal-oxide phase, EDS compositions of the deposits from the SEM facility are measured, as shown in Table S1. The NFW-0.5 has the Ni:Fe:W:O ratio at 1: 0.91: 0.29: 0.84. To separate the cationic states from the metallic states with the XPS data in Fig. 1, the Ni^{2+} : (Fe²⁺+Fe³⁺): W⁶⁺: anion ratio at 0.14: 0.69: 0.24: 0.84. The molar ratios of the cations of Ni, Fe, and W are 13%, 65%, and 0.22%, respectively. The dominant oxide phase is the iron oxide with the Ni²⁺ and W^{6+} as the dopants in the lattice. As the Fe^{2+}/Fe^{3+} ratio of ~ 1 , the iron oxide cannot be amorphous FeO or Fe2O3 but the Fe3O4 phase with the anion: cation ratio of 4: 3 or the anion/cation ratio of 1.33. The anion/cation ratio of our NFW-0.5 is 0.79, so the anion-deficient Fe₃O_{4-x} spinel is formed. The real composition of the amorphous spinel can be expressed as $\left(Ni_{0.14}^{2+}Fe_{0.34}^{2+}Fe_{0.35}^{3+}W_{0.24}^{6+}\right)O_{0.84}$, $\left(Ni_{0.13}^{2+}Fe_{0.32}^{2+}Fe_{0.33}^{3+}W_{0.22}^{6+}\right)$ $O_{1.07}O_{0.84}$, or $\left(Ni_{0.13}^{2+}Fe_{0.32}^{2+}Fe_{0.33}^{3+}W_{0.22}^{6+}\right)O_3O_{2.37}$. In brief, the metal oxide is the partially oxidized NiFeW i.e., (Fe,Ni,W) $_3O_{4-x}$. The deposited film contains metallic alloy of Ni, Fe, and W, and metal oxide of (Fe,Ni, $W)_3O_{4-x}$. VO in the highly oxygen-deficient spinel provides the pinning site for the interaction between the electrode and the reactants.

The formation of our partially oxidized NiFeW thin film is expounded as follows: During the magnetron sputtering process, high-energy argon ions bombard the NiFeW target surface. The collision of these ions with target materials imparts their kinetic energy to the target atoms and molecules. Consequently, O atoms mainly from the oxidized Fe powder gain sufficient kinetic energy to overcome the binding forces in the oxide lattice to lead O atoms to escape from the NiFeW target. These ejected oxygen species are highly energetic, potentially causing further oxidation of other metal elements on a substrate [33]. Moreover, with a limited oxygen supply in an argon deposition atmosphere, a partially oxidized thin film is deposited to form the nonstoichiometric oxide of $(Fe,Ni,W)_3O_{4-x}$, accompanied by the metallic alloy of Ni, Fe and W. This process for the NFW-oxide deposit introduces the multivalent metals of Ni, Fe, and W, and the oxide defects, specifically OVs, as corroborated by XPS and EPR results.

3.2. Electrocatalytic performance

3.2.1. Study on the NO_3RR performance of sputtered NFW-n thin-film electrodes

The NO_3RR performance of various NFW-n thin films was assessed in an H-type electrolytic cell under ambient conditions, utilizing a 1 M

KOH solution with a 10 mM KNO₃ aqueous solution as the electrolyte. As shown in Fig. 3a, linear sweep voltammetry (LSV) curves of NFW-n thin films in 1 M KOH electrolyte, with (dash line) and without (solid line) NO₃, were recorded to explore the potential window for the NO₃RR process. In comparison, the LSV curve of the single Ni and binary NiFe as the control samples exhibited poor cathodic activity. However, a remarkable enhancement in electrolytic reduction performance was observed in NFW-n samples. This improvement was evident as the polarization curve shifted to a lower potential, indicating the positive influence of W on the reduction activity of the ternary NiFeW-oxide thin film. Notably, NFW-0.5 demonstrated the highest electrocatalytic activity for NO₃RR, displaying the lowest overpotential and highest current density. Conversely, the single Ni and binary NiFe displayed negligible performance for NO₃RR, as indicated by the nearly unchanged current density after adding 10 mM KNO₃. Additionally, NH₃ yield rates of NFW-n, NiFe, and Ni catalysts at a potential of -0.2 V vs. RHE and 10 mM KNO₃ are presented in Fig. 3b. The highest NH₃ yield rate of 13.8 mg/h.cm² was achieved on NFW-0.5 at a potential of -0.2 V vs. RHE, approximately 1.9, 2.74, 7.85 and 16.1 times higher than that of NFW-0.25, NFW-1, NiFe, and Ni at the same applied voltage, respectively. These results underscore the critical role of oxygen vacancies in contributing to the NO₃RR activity of as-deposited thin films. While NFW-1 exhibits the largest amount of OVs, excessive oxygen vacancies can lead to trapped defects and structural instability [35]. This results in a lowered charge carrier density and induces extremely stable Had.* adsorption on the active sites [36], consequently decreasing the NO₃RR efficiency. It suggests that an optimum concentration of oxygen vacancies, neither too high nor too low, is necessary to achieve optimal electrocatalytic activity in NFW-0.5. Color-varying photo images of NFW-n after the 2 h NO₃RR test with the addition of the Nessler reagent are depicted in Fig. 3c. The observation is that the strongest orange color was visually observed for NFW-0.5 catalyst, confirming its superior ammonia productivity among NFW-n. The potential application of NFW-0.5 for ammonia production has been further demonstrated by its superior performance compared to several other as-developed alloy/metal-oxide systems (Fig. S3). Our yield rate of 54.6 mg/h.cm² has made great enhancement.

To understand electron transport behavior, we conducted EIS tests for NFW-n, NiFe, and Ni in the (10 mM KNO $_3 + 1$ M KOH) electrolyte. The experimental data were fitted using an equivalent circuit model inserted in Fig. 3d for the Nyquist plot. The electrochemical charge transfer resistance (Rct) for NFW-0.5 was determined to be 4.32 Ω—significantly smaller than its NFW-n counterparts: NFW-0.25 (7.34 Ω), NFW-1 (8.13 Ω), NiFe (12.32 Ω), and Ni (12.97 Ω). The more efficient charge transport mechanism for NFW-0.5 in enhancing NO₃RR activity performance, compared to single Ni or NiFe, may be attributed to the presence of defective WO_{3-x}. It has been reported that the presence of oxygen vacancies in WO3-x can enhance electrical conductivity and facilitate electron transfer during the electrochemical process [37–39]. Moreover, the electrochemical active surface area (ECSA) of NFW-0.5 and NiFe was determined by the electrochemical double-layer capacitance (Fig. 3e and S4). The ECSA value of NFW-0.5 (222.5 cm²) is approximately 1.93 times higher than that of NiFe (115 cm²). The ECSA value is strongly related to the catalytically active site and the electrolytic activity of NFW-0.5 for NO₃RR in this work [6].

We further investigated the effect of the electrolyte environment on the NO₃RR performance of the NFW-0.5 catalyst. In comparing the LSV measurements of NFW-0.5 across different electrolytes (Fig. S5a), superior performance in the HER/NO₃RR reactions was observed in an alkaline medium compared to a neutral medium. It's noteworthy that in an alkaline electrolyte, the water dissociation step for proton supply occurs more rapidly in kinetics compared to a neutral medium [40], leading to a more sufficient supply of H_{ad} * for NO $_3$ reduction. Additionally, as illustrated in Fig. S5b-c, the charge transfer resistance of NFW-0.5 in 1 M KOH + 10 mM KNO $_3$ was lower than that in other electrolyte environments. As anticipated, with an abundance of H_{ad} .*

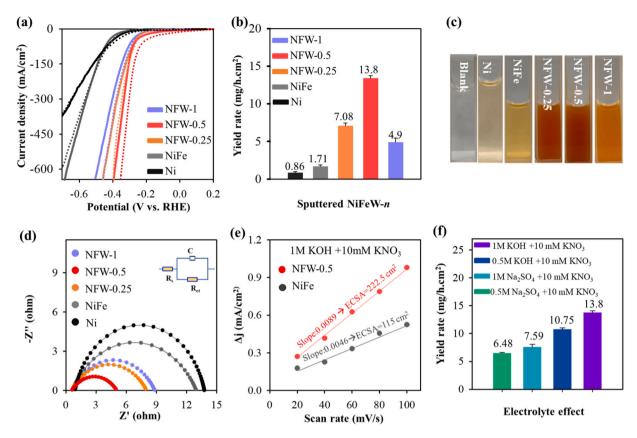


Fig. 3. Evaluations of different NFW-n (n=0.25, 0.5, and 1), NiFe, and single Ni thin-film electrocatalytic electrodes for excellent NO₃RR performance. (a) LSV tests in 1 M KOH (solid line) and 1 M KOH + 10 mM KNO₃ electrolyte (dash line). (b) The ammonia yield rate in (1 M KOH + 10 mM KNO₃) at -0.2 V vs. RHE. (c) Color-varying photo images after 2 h NO₃RR tests. (d) Nyquist plot. (e) The plot of current density vs. scan rate to estimate the double-layer capacitance (C_{dl}). (f) Electrolyte effect on the NH₃ yield rate.

available and faster charge transfer in alkaline environments, the NH₃ yield rates operated at -0.2 V vs. RHE was approximately 10.75 mg/h. cm² in 0.5 M KOH and reached the highest value of 13.8 mg/h.cm² in 1 M KOH, while significantly lower values of 6.48 and 7.59 mg/h.cm² were observed in 0.5 M Na₂SO₄ and 1 M Na₂SO₄, respectively (Fig. 3f).

3.2.2. Effects of the electrolyte concentration and applied potential on NO_3RR

To investigate the optimal amount of NO_3^- as a reactant, the ammonia production rate is evaluated in 1 M KOH with the varied KNO3 concentration, ranging from 10 to 200 mM. As demonstrated in Fig. 4a, the outstanding electrocatalytic activity of NFW-0.5 for NO₃RR was confirmed as the current density increased with the presence of NO₃ [41,42]. Additionally, the impact of NO₃ on ammonia yield rate is illustrated in Fig. 4b. The results revealed that the judicious electrolyte choice, specifically (100 mM KNO₃ + 1 M KOH), facilitated NFW-0.5 in exhibiting superior NO₃RR performance, yielding 54.6 mg/h.cm² with a Faradaic efficiency of 93.7% at -0.2 V vs. RHE. Particularly, the lower NO₃ concentration markedly influenced ammonia yield rate, diminishing to 25.4 mg/h.cm² in 50 mM KNO₃ and further to 13.8 mg/h.cm² in 10 mM KNO₃, due to a constrained supply of NO₃ [43,44]. With increasing KNO3 concentration up to 200 mM, the NO3RR yield rate of NFW-0.5 was also impeded, as the excess NO₃ in the electrolyte potentially masked the catalyst's active sites and blocked the proton attachment, leading to a decrease in the NH3 yield rate.

The results of NO_3RR electrocatalysis at different applied potentials are presented in Fig. 4c. The NH_3 yield rates of NFW-0.5 are 24.5, 54.6, 47.6, and 49.5 mg/h.cm² at the applied potentials of -0.1, -0.2, -0.3, and -0.4 V, respectively, with their respective Faradaic efficiency values of 89.1, 93.7, 57.3, and 36.8%. The NFW-0.5 catalyst achieved the

highest yield rate of 54.6 mg/h.cm² at -0.2 V vs. RHE with a superior FE of 93.7%. Furthermore, the FE of NFW-0.5 for NO₃RR exhibits a volcano–type trend as a function of applied potential, reaching a maximum value of 93.7% at -0.2 V vs. RHE and decreasing to 36.83% at -0.4 V vs. RHE. This phenomenon can be attributed to the increased competition from the hydrogen evolution reaction at more negative potentials i.e., < -0.2 V, coupled with fewer available charges at the more positive potential i.e., > -0.1 V [45,46].

To confirm the origin of NH_3 from the NO_3^- reduction, a test in a blank 1 M KOH solution without NO_3^- was performed (Fig. S6). No detection of NH_3 confirms that the obtained NH_3 is indeed derived from NO_3^- reduction. Additionally, to mitigate detection deviations, we compared both the Nessler and the indophenol blue (IPB) colorimetric quantification methods. As shown in Fig. S7, the IPB results were consistent with the colorimetric NH_3 assay utilizing the Nessler reagent.

To further elucidate the enhanced selectivity and reaction kinetics of NFW-05 toward NO $_3$ RR, *operando* EIS measurements were conducted in two electrolytes: 1 M KOH and (1 M KOH + 100 mM KNO $_3$). The experimental data underwent analysis by fitting them to an equivalent circuit model, as depicted in Fig. 4d-e for the Nyquist plot. The obtained charge transfer resistances were then documented in Table S2. In comparison to a pure KOH system, NFW-0.5 demonstrates lower resistance at various applied potentials in a (1 M KOH + 100 mM KNO $_3$) electrolyte, aligning with its rapid ion kinetics in NO $_3$ RR, as evidenced by the LSV curves (Fig. 4a). In detail, in the 1 M KOH system, Nyquist spectra of NFW-0.5 exhibit nearly oblique lines at the open circuit potentials (OCP) and 0 V vs. RHE, indicating elevated resistance at the interface between the electrode and the electrolyte. When an applied potential exceeds -0.1 V vs. RHE, a conspicuous semicircle emerges with R $_{ct}$ of 16.8 Ω , signifying the onset of electrocatalytic HER. Conversely, EIS spectra of

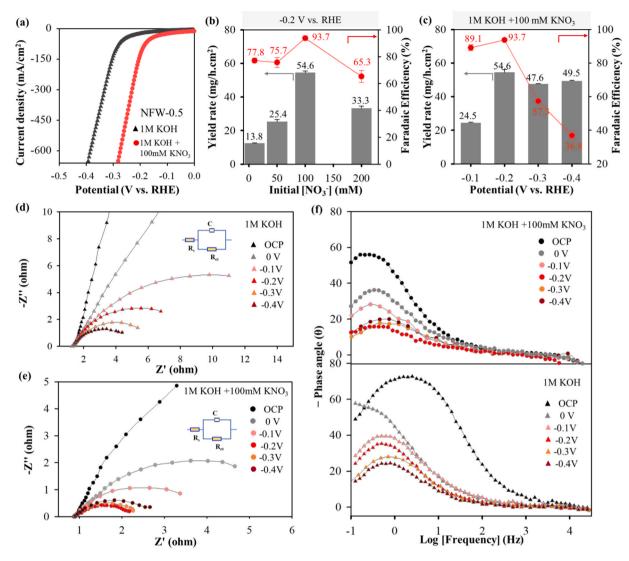


Fig. 4. (a) LSV curves of NFW-0.5 in 1 M KOH and (1 M KOH + 100 mM KNO₃) electrolytes. Ammonia productivity as a function of (b) nitrate concentration and (c) applied potential, accompanied by their corresponding Faradaic efficiencies. Nyquist plots for NFW-0.5 at different applied potentials vs. RHE in (d) 1 M KOH and (e) 1 M KOH + 100 mM KNO₃. (f) Bode phase plots of the NFW-0.5.

NFW-0.5 in the mixed electrolyte reveal a decreased semicircle diameter initially as the potential decreases from 0 vs. RHE ($R_{ct}=4.5~\Omega$) to -0.2~V vs. RHE ($R_{ct}=1.34~\Omega$), followed by a gradual increase at -0.3~V vs. RHE ($R_{ct}=1.42~\Omega$) and -0.4~V vs. RHE ($R_{ct}=1.82~\Omega$). This higher impedance behavior suggests diminished kinetics in NO₃RR due to competitive HER at higher potentials [14,47], aligning with experimental findings as shown in Fig. 4c. Furthermore, analyses of Bode phase plots (Fig. 4f) reveal that, as the potential varies from 0 to -0.4~V vs. RHE, the lower phase angle at lower frequencies is observed in the (KOH + KNO₃) system compared to pure KOH, indicative of lower resistance and enhanced ion diffusion capacity [48]. The phase peaks of NFW-0.5 at -0.3~and-0.4~V vs. RHE slightly shift to higher frequencies and exhibit higher phase angles than that at -0.2~V vs. RHE, implying lower selectivity in NO₃RR at applied potentials exceeding -0.2~V vs. RHE [41].

3.2.3. Overall electrolytic nitrate reduction in a single NFW-0.5(+)||NFW-0.5(-) stack cell

Recently, despite the development of some promising catalysts for nitrate reduction reactions, all the experimental data have been tested in the H-cell configuration. To demonstrate the feasibility of overall nitrate electrolysis for large-scale ammonia synthesis, it is imperative to invest in efficient catalysts that exhibit good selectivity toward both NO_3RR

and the OER to facilitate a comprehensive process. Drawing inspiration from the remarkable electrocatalytic activity of NFW-0.5 in NO_3RR , we evaluated its OER performance to construct a comprehensive ammonia production cell. As illustrated in Fig. S8a-b, our NFW-0.5 exhibits excellent OER performance, requiring low overpotentials of 228, 348, and 460 mV to deliver high current densities of 100, 500, and 1000 mA/cm², respectively. Even no notable increase in applied potential was observed over a continuous 50 h operation at an extremely high current density of 1000 mA/cm² (Fig. S8c). The remarkable consistency is evident in the nearly overlapping LSV curves before and after the stability operation at high current density (Fig. S8a), emphasizing the sustainable electrolytic OER performance of NFW-0.5.

The stack-cell setup for comprehensive nitrate reduction is illustrated in Fig. 5a, featuring various components such as two end plates, gaskets, a cathode, a membrane, and an anode. Gaskets were strategically positioned near the cathode and anode to establish an efficient gas-and liquid-tight seal. The bifunctional electrodes are separated by a Nafion membrane, facilitating the transport of proton ions. As shown in Fig. 5b, the NFW-0.5(+)||NFW-0.5(-) assembly demonstrates good efficiency for water splitting i.e., HER||OER with a low cell voltage of 1.90 and 1.97 V to deliver current densities of 100 and 500 mA/cm², respectively. Notably, the cell voltage of NO₃RR=|OER is reduced to

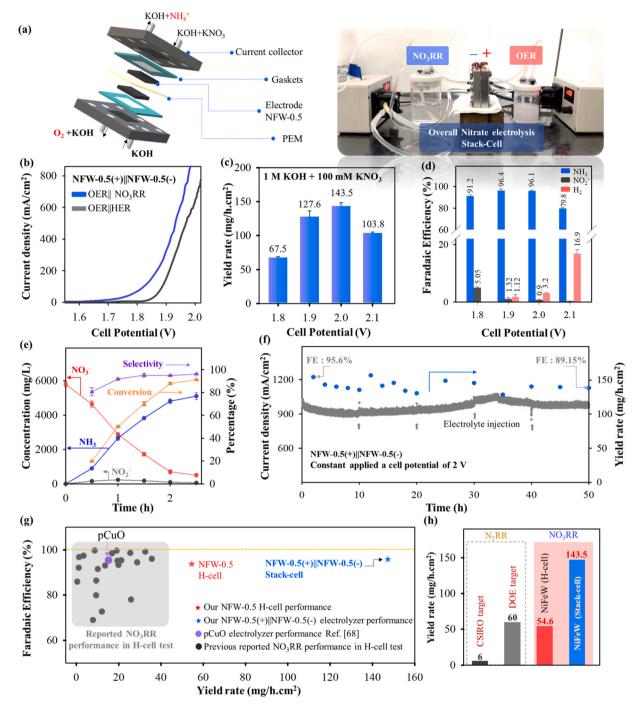


Fig. 5. (a) A schematic plot of the $4 \text{ cm}^2 \text{ NFW-}0.5(+) \| \text{NFW-}0.5(-) \text{ electrolyzer}$ for overall electrolytic nitrate reduction. (b) LSV curves for ammonia production using NFW-0.5 as both the cathode and anode. (c) The ammonia productivity as a function of applied cell voltage in $1 \text{ M KOH} + 100 \text{ mM KNO}_3$. (d) Faradaic efficiencies of generated products at different cell voltages. (e) Calculated ammonia selectivity, nitrate conversion, the amount of ammonia, and NO $_2^-$ formation as a function of time at $2.0 \text{ V in } 1 \text{ M KOH} + 100 \text{ mM KNO}_3$. (f) Long-term electrocatalytic stability test for 50 h (gray arrows indicate the renewal of fresh electrolytes). (g) NO $_3$ RR performance of our NFW-0.5 H-type cell and NFW-0.5(+) $\| \text{NFW-}0.5(-) \text{ single stack cell in terms of ammonia yield rate and Faradaic efficiency, in comparison with the recently reported data. (h) Comparison of the NH<math>_3$ yield rates of our NFW-0.5-built cells with the set targets.

1.82~V~ @100 mA/cm² and 1.92~V~ @500 mA/cm², indicating the enhancement effect of the nitrate-coupling electrolysis. Furthermore, the significant impact of the applied cell voltage on the NH $_3$ yield rate is clearly illustrated in Fig. 5c. The NH $_3$ yield rate initially increases rapidly as the potential rises, reaching 67.5 mg/h.cm² at 1.8 V and then escalating to 143.5 mg/h.cm² at 2.0 V. However, it begins to decrease to 103.8 mg/h.cm² at 2.1 V due to the competitive HER.

Considering the intricate nature of NO_3RR , various potential byproducts may arise, including N_2 , H_2 , and NO_2^- . Therefore, NO_2^-

concentration was quantified using the UV-Vis colorimetric method, while gas chromatography was employed to analyze gas products throughout the reaction. Notably, the NFW-0.5(+)||NFW-0.5(-)| electrolyzer did not exhibit detectable N_2 production. As depicted in Fig. 5d, applying a cell voltage of 1.8 V yielded a Faraday efficiency of 91.2% for NH₃ (FENH₃) and 5.05% for NO $_2$ (FENO $_2$), with no observed H₂ generation. Increasing the voltage to 2.0 V resulted in further enhancement of FENH₃ to 96.1%, accompanied by a reduction in FENO $_2$ to 0.9%. However, raising the cell potential to 2.1 V led to a decrease in FENH₃ to

79.8%, attributed to competitive HER activity, as Faraday efficiency of H₂ (FEH₂) reached 16.9%. The progression of product yields over time under an applied cell voltage of 2.0 V in 1 M KOH + 100 mM KNO₃ is depicted in Fig. 5e. The kinetics of ammonia generation follow a nearly linear trend over the reaction duration, concurrent with a gradual reduction in the NO₃ concentration. NO₂ is observed to be generated at an early stage, potentially transforming into NH₃ with increased reaction time. Nitrate conversion reaches 18.9% after 30 min, steadily increasing to 90.6% over 2.5 h, with a remarkable ammonia selectivity of 97.6%, demonstrating the high performance of our electrolyzer. In the other hand, considering the actual discharge of nitrate concentrations from industrial sites, which can be 3000 mg/L [49], we conducted experiments with the NFW-0.5 (+)||NFW-0.5(-) electrolyzer using a lower KNO3 concentration of 50 mM to assess practicality. As illustrated in Fig. S9a, an increase in the applied cell voltage from 1.8 to 2.0 V resulted in a rise in ammonia productivity from 53.9 mg/h.cm² to 83.9 mg/h.cm² with an FENH₃ of 95.8%. Further increments in the cell potential to 2.1 V inhibited the NO₃RR, as evidenced by the increased competition with HER and a decrease in FENH₃ to 77.5%. The progression of product yields over time under an applied cell voltage of 2.0 V in 1 M KOH + 50 mM KNO₃ is depicted in Fig. S9b. Similar to observations with 100 mM KNO₃, a nearly linear increase in ammonia production over reaction time was observed. Although a lower NH3 production rate was noted with a decreased concentration of nitrate to 50 mM, a higher conversion rate of 97.1% of nitrate to ammonia was achieved, with a high ammonia selectivity of 96.9% after 2.5 h. These results suggest that our electrolyzer may be suitable for solutions with a range of nitrate concentrations.

For the reusability test, the continuous cycling tests at 2.0 V in 1 M $KOH + 100 \text{ mM } KNO_3 \text{ for our symmetrical NFW-0.5(+)} ||NFW-0.5(-)|$ cell, illustrated in Fig. S10a, reveal variations in productivity rate and Faradaic efficiency within a reasonable range over continuous 10 cycles. The yield rate consistently exceeded 130 mg/h.cm² and FENH₃ maintained at about 90%. To evaluate the long-term stability for practical applications, we further conducted a chronoamperometry stability test on the electrolyzer, operating at an applied cell potential of 2.0 V in 1 M KOH + 100 mM KNO₃ for 50 h. As illustrated in Fig. 5f, the current density exhibited slight variations over the continuous 50 h operation. After 50 h, a minor decline in the electrocatalytic performance of NO₃RR was observed, with the NH₃ yield rate decreasing to 138.24 mg/h.cm², corresponding to an FENH3 of 89.15%. The recorded LSV curves further indicated minimal degradation in the overall nitrate reduction activity before and after the stability tests (Fig. S10b), demonstrating the robustness of our bifunctional NFW-0.5 electrodes in facilitating both electrochemical NO₃RR and OER. Furthermore, chloride (Cl⁻) is a common halide ion that may be present in natural water at concentrations of up to 5 mM [50]. Therefore, we investigated the effects of co-existing Cl⁻ ions on the electrochemical reduction of nitrate at initial chloride concentrations of 1 mM and 5 mM. As shown in Fig. S11, our electrolyzer exhibited lower NO₃RR performance in the presence of Cl⁻, with an ammonia productivity of 138.12 mg/h.cm 2 when 1 mM Cl $^-$ was introduced, which decreased to 125.86 mg/h.cm² at 5 mM Cl⁻. The efficiency at 87.36% remains comparable to a Cl--free condition. This decrease in the rate performance may be attributed to the competitive adsorption of chloride on the catalyst surface, along with insufficient H_{ad.}* generation, resulting in a reduced NO₃RR activity [51].

A file containing the experimental process of overall water electrolysis and overall nitrate electrolysis is documented in Video S1. It is observed that, under an applied cell potential of 2.0 V, numerous bubbles are generated at both the HER and OER cells, corresponding to the production of hydrogen gas and oxygen gas, respectively. However, upon introducing NO_3^- for the overall nitrate electrolysis process, bubbles disappear at the NO_3RR end, suggesting that the majority of hydrogen species enriched on the electrocatalyst may have been involved in the hydrogenation process of NO_3^- instead of HER [52]. This observation aligns with the high FENH₃ of 96.1% achieved by our NFW-0.5(+)||NFW-0.5(-) electrolyzer. Remarkably, the NO_3RR was

conducted within a flow stack-cell configuration, resulting in a significantly increased $\rm NH_3$ yield rate compared to the H-cell experiment. This improvement can be attributed to the longer duration for soluble $\rm NO_3^-$ to pass through an extended active channel in a reaction cell. However, one $\rm NO_3^-$ ion in an H-type cell has a lesser opportunity to be adsorbed on a cathode, i.e., the $\rm NO_3^-$ chemical has difficulty in re-adsorption on active sites for further reactions, so the H-type cell faces challenges related to various electrolyte concentration throughout extended testing periods. The utilization of a continuous flow electrolyzer can help in mitigating performance degradation caused by mass transfer limitations [53].

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Fig. 5g and Table S3 provide a comprehensive comparison of NH₃ yield rate and Faradaic efficiency among our NFW-0.5 H-cell, NFW-0.5 (+)||NFW-0.5(-) electrolyzer constructed with bifunctional NFW-0.5 electrodes, and other reported NO₃RR results. Notably, our sputtered NFW-0.5 thin-film electrocatalyst outperforms most recently developed catalysts e.g, metal alloy, metal oxide, and metal phosphide produced through traditional synthesis methods, such as chemical reaction, hydrothermal method, and electrodeposition. Specifically, NFW-0.5 exhibits an outstanding yield rate of up to 54.6 mg/h.cm² for a nitrate-toammonia conversion in H-cell tests at -0.2 V vs. RHE, while reaching 143.5 mg/h.cm² at 2.0 V in the stack-cell tests (Fig. 5h). This electrolyzer also exhibits a low energy consumption of 26.3 kWh/kg.NH3 and an energy efficiency of 26%, referring to the detailed computation provided in the supporting information. It is noteworthy that, until now, there has been limited discussion regarding the energy efficiency and energy consumption aspects in the context of electrocatalysts for NO₃RR, as most reports investigate only the cathodic reduction in Htype electrolytic cells. The calculation of the cell efficiency for NO₃RR performance necessitates the applied cell voltage in a 2-electrode system with both electrodes being equally important. In this regard, our bifunctional NiFeW-0.5 cell stands out as an energy-efficient device for ammonia production.

3.3. Post-characterizations and electrocatalytic mechanism

The morphological property and valence states of NFW-0.5 before and after the NO₃RR process were investigated through SEM and XPS. As shown in Fig. S12, no significant changes in the morphology of NFW-0.5 after post-NO₃RR were observed, indicating its stability and feasibility for NO₃RR. However, Ni 2p XPS revealed a noteworthy decrease in the presence of Ni^0 species in NFW-0.5 after post-NO₃RR (Fig. 6a). The emergence of peaks at 873.0 eV (Ni²⁺ $2p_{1/2}$), 875.2 eV (Ni³⁺ $2p_{1/2}$), 855.1 eV (Ni²⁺ $2p_{3/2}$), and 856.6 eV (Ni³⁺ $2p_{3/2}$) indicates a significant coexistence of Ni²⁺ and Ni³⁺. The ratio of Ni⁰: Ni²⁺: Ni³⁺ changed from 1: 0.2: 0-1: 1.6: 1.9. Furthermore, as shown in Fig. 6b, the slight change in the Fe 2p XPS spectra with an intensity-lower Fe⁰ peak after post- NO_3RR indicates the increase of the Fe^{2+} and Fe^{3+} contents together or the continuous oxidation of surface Fe metal. The calculated ratio of Fe⁰: Fe^{2+} : Fe^{3+} changed from 0.248: 0.370: 0.382–0.200: 0.390: 0.410. The XPS analysis of the W 4p regions (Fig. 6c) revealed the complete oxidation of W metal to a higher 6+ oxidation state on the surface of NFW-0.5 after post-NO₃RR. In the O 1 s high-resolution spectrum of NFW-0.5 after post-NO₃RR (Fig. 6d), a noticeable decrease in the relative percentage of OVs was observed, decreasing from 36.3% to 29.2% for NFW-0.5. The lower content of OVs in NiFeW after cycling tests demonstrates clear evidence of the strong interaction between the catalyst and NO₃ species in forming weakly oxidized M-O bonds vis the aid of OVs as the active sites to promote the NO₃RR. Contrary to post-NO₃RR, the XPS analysis of post-HER NFW-0.5 revealed that the characteristic high-resolution XPS peaks of Ni 2p, Fe 2p, W 4 f, and O 1 s are remarkably similar to those of the initial NFW-0.5, indicating no discernible change in oxidation states after the HER process.

To investigate the active components involved in the nitrate reduction process, *in-situ* Raman spectroscopy of NFW-0.5 was performed in

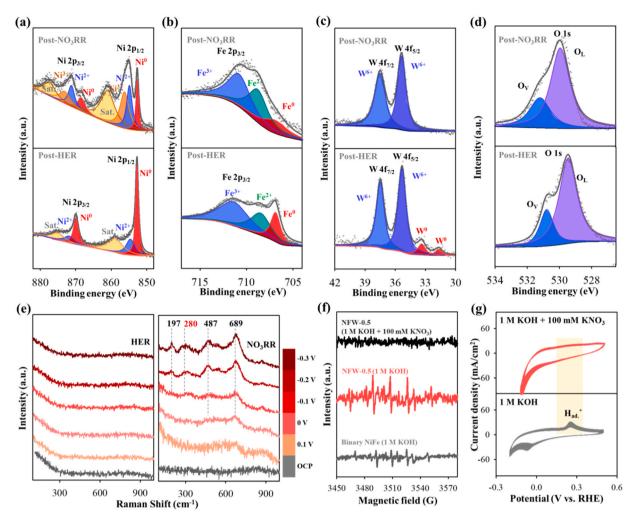


Fig. 6. High-resolution XPS spectra of (a) Ni 2p, (b) Fe 2p, (c) W 4 f, and (d) O 1 s for NFW-0.5 after the NO₃RR (post-NO₃RR), and after the HER (post-HER). (e) *Insitu* Raman of NFW-0.5 in 1 M KOH and 100 mM KNO₃ + 1 M KOH during cathodic polarization from 0.1 to -0.3 V vs. RHE. (f) EPR spectra of NiFe and NFW-0.5 using DMPO as the radical trapping reagent. (g) Cyclic voltammograms obtained with NFW-0.5 in 1 M KOH with and without KNO₃ with a scan rate of 20 mV/s.

1 M KOH and 1 M KOH + 100 mM KNO $_3$ electrolytes. As depicted in Fig. 6e, spectra were collected at various applied potentials ranging from 0.1 V to -0.3 V vs. RHE. At open circuit potential, no Raman signal was detected for NFW-0.5, consistent with the amorphous nature observed by XRD. During HER in 1 M KOH, no obvious difference was observed for the spectra obtained at the open circuit potential and various applied potentials, indicating that no significant phase transformation occurred during the HER process for NFW-0.5, as evidenced by XPS (the bottom plot in Fig. 6a-d). In the case of the NO₃RR process, as the working potential decreased from 0.1 V to -0.1 V vs. RHE, signals appeared at 197, 487, and 689 cm⁻¹, which can be assigned to metal-oxygen (M-O) bonds such as Ni-O and Fe-O [54,55]. Besides, a broad peak centered at 280 cm⁻¹ is attributed to the W-O-W bending mode vibration [56,57]. As the applied potential shifted more negatively to -0.2 and -0.3 V vs. RHE, clear evidence of the formation of M-O bonds was observed, typically caused by oxynitride species adsorbed on the catalyst's surface during the NO₃RR process [58]. The results are consistent with the XPS data (the top plot in Fig. 6a-d), which indicate partial oxidation of Ni, Fe, and W after the post-NO₃RR process.

The introduction of OVs in electrocatalysts through multivalent metal substitution has been observed to significantly modulate adsorption energies for intermediates of reactants on the catalyst surface [45, 59]. This phenomenon effectively lowers the energy barrier associated with the electroreduction of NO_3^- to NH_3 while concurrently impeding the formation of undesirable by-products [60]. Additionally, the

presence of OVs induces a shift in the d-band center of active metal sites to optimal energy levels, thereby serving as the primary sites for nitrate adsorption and subsequent ammonia desorption [61]. It is crucial to note that the dissociation of H2O plays an important role in initiating the NO₃RR process, involving the generation and consumption of the active hydrogen intermediate[62]. To explore the role of oxygen vacancies in the generation of active hydrogen radicals, EPR measurements were conducted using 5,5-dimethyl-1-pyrroline-N-oxide (DMPO) as an H-capturing reagent for both NiFe and NFW-0.5 catalysts (Fig. 6f). In the absence of nitrate, DMPO-H signals were detected for both NiFe and NFW-0.5, indicating the presence of H_{ad.}*. However, NFW-0.5 displayed more intense DMPO-H signals compared to NiFe, suggesting that the presence of largely defective oxygen, obtained by substituting W into NiFe, promotes hydrolysis dissociation and enhances H_{ad} * formation. In the existence of nitrate, the DMPO-H signals of NFW-0.5 disappeared, indicating its exceptional ability to rapidly consume Had.* during the NO₃RR process. Previous reports have highlighted that the presence of OVs enhances the generation of H_{ad.}* through the Volmer step [59]. Consequently, a sufficient supply of Had.* substantially facilitates the conversion of intermediate products into ammonia, ultimately leading to a high ammonia yield rate [63]. The sufficient generation of active Had.* on our NFW-0.5 was further intuitively verified by cyclic voltammetry. As depicted in Fig. 6g, in the 1 M KOH electrolyte, NFW-0.5 exhibits an oxidation peak at approximately 0.3 V vs. RHE, indicative of H_{ad.}* generation [64]. However, this signal disappears in 1 M KOH +

100 mM KNO₃, suggesting the conversion of NO_3^- to NH_3 in the NO_3RR process, which leads to the consumption of $H_{ad.}^+$. These results confirm that the ability to generate and consume $H_{ad.}^+$. plays a crucial role in enhancing the NO_3RR performance of the NFW-0.5 catalyst.

In the detailed reaction mechanism for our NFW-0.5 (Fig. 7, Step 1), the OV sites, presented as V_0^{2+} in a doubly positively charged state, are surrounded by metal cations. Before the start of applying potential, these electron-deficient V_O²⁺ sites have been pre-occupied by absorbing O²⁻ of OH⁻/H₂O from the alkaline environment to form (HO)⁺_{O.ad.}, as illustrated in Eq. 1. Based on Eqs. 2–3, $V_{\rm O}^{2+}$ attracts negatively charged oxygen in H_2O to create $(H_2O)_{O,ad.}^{2+}$, which, in turn, generates $H_{ad.}^*$ through the Volmer step with the electrons supplied from the applied voltage. Subsequently, the produced $H_{ad.}^{*}$ is employed to deoxygenate NO_{3}^{-} , while the regenerated V_0^{2+} sites in Eq. 3 can be used as the H_{ad} .*generating sources for NO₃RR to continuously proceed. If H_{ad.}* recombines to form H₂ via the HER pathway, it diminishes the availability of Had.* for subsequent steps of NO₃RR, potentially constraining overall ammonia production efficiency. Thus, in our NFW-0.5 catalyst, as demonstrated by EPR DMPO-H and CV tests, the ample supply of Had.* from water splitting and its timely utilization by NO₃RR intermediates might be pivotal in achieving high NH₃ production efficiency with elevated FENH3.

From the post-XPS analysis and *in-situ* Raman, we understand that the NiFeW-0.5 electrode, though used as a cathode for the reduction reaction, undergoes the oxidation reaction itself to form the multivalent cations of Ni^{2+/3+}, Fe^{2+/3+}, and W⁶⁺ in its lattice. The electrons in the unpaired d-orbitals for those cations can help the electrons flowing from the external power supply through NiFeW-0.5 then to the catalyst

surface for the reduction reaction in Eq. 3. The electron transfer pathway in electrocatalysts during the NO₃RR process is illustrated as the Step 2 in Fig. 7, where electrons transport via hopping along the cation sites and ultimately reaching the catalyst/electrolyte interface for the reaction. An example of this hopping mechanism can be expressed as an equation of Ni²+ + Fe³+ $\stackrel{e^-}{\longrightarrow}$ Ni³+ + Fe²+. As the hopping mechanism has hinted, the lower electrode resistance can be achieved by defect engineering in forming more multivalent metal cations on the catalyst lattice for a shorter hopping distance. The superior electron transport property of NFW-0.5 was previously evidenced by EIS, as depicted in Fig. 3d. Previous studies have also found that the introduction of OVs contributes to the formation of high-spin metal oxide active sites. These catalytic sites provide electrons in the e_g orbital with a higher energy state, facilitating the NO $_3^-$ reduction catalyzed by the $M^{\tau+}-M^{(\tau+1)+}-M^{\tau+}$ redox cycle [65].

It's noteworthy that ammonia conversion from nitrate involves two widely accepted pathways: indirect reduction, accomplished by electrons and H^+ , and direct reduction, triggered by atomic $H_{ad.}{}^*$ [66,67]. Our experiments above confirm that $H_{ad.}{}^*$ predominantly facilitates the direct reduction of NO $_3$ to NH $_3$ by our NFW-0.5 (*NO $_3^- \to {}^*NO_2^- \to {}^*NO \to {}^*N \to {}^*NH_3 \to NH_3$). The mechanism of nitrate electroreduction is presented as Step 3 in Fig. 7. This NO $_3$ RR reaction initiates with the chemical absorption of NO $_3^-$ on the OV site (Eq. 4) by oxidizing the surrounding multivalent cations to share the electrons from O in NO $_3^-$ for forming the M-O bond with the cations to its higher oxidation state, i.e. Ni $^{2+} \to Ni^{3+}$ and Fe $^{2+} \to Fe^{3+}$. The OV site is the trapping/pinning center to induce oxidative adsorption, as this site is surrounded by 4

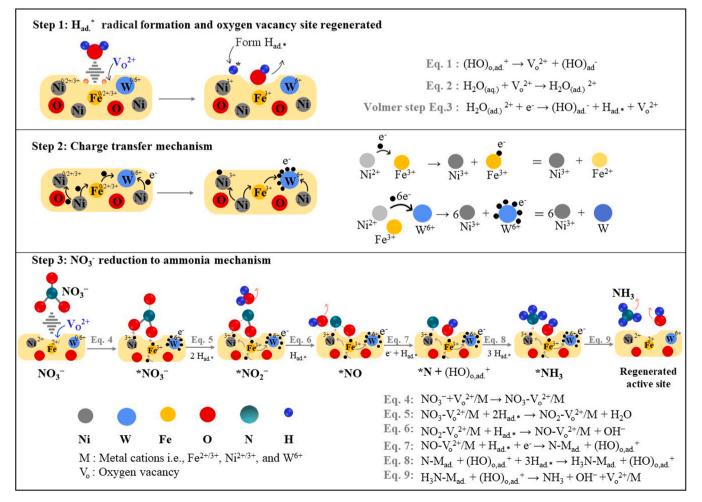


Fig. 7. Schematic representations of the three steps in explaining the NO₃RR reaction mechanism on the surface of NFW-0.5.

cations in an octahedral skeleton of (Fe,Ni) $_3O_{4-x}$ spinel for example. The surface cations around OV can physically or weakly adsorb the O of NO_3^- without chemical reaction, as there is only one cation for interaction. With the strongly fixed NO_3^- at one end by an OV pinning center, the pinned NO_3^- can have a long residence time for the hydrodeoxygenation reaction step by step (Eq. 5-Eq.8) to form the NH_3 . Once the pinned nitrogen leaves the electrode (Eq. 9) by replacing it with the OH_3^- group to resume the Eq. 1 reaction, the cations around the pinning centers lower their valence states back to the initial stage for preparing the next oxidative adsorption of NO_3^- .

The goal for the electrocatalytic nitrogen reduction (N2RR) for NH3 has been set with the yield rates reaching 6 mg/h.cm² for the Commonwealth Scientific and Industrial Research Organisation (CSIRO) target and 60 mg/h.cm² for the Department of Energy (DOE) one [68], while NO₃RR, an easier reaction due to a polar and liquid reactant, has not been set yet. As shown in Fig. 5h, our NFW-0.5(+)||NFW-0.5(-) cell with a yield rate of 143.5 mg/h.cm² for NO₃RR is excellent for the green conversion. The basic performance for a cell to be industrialized needs to reach a current density of 300 mA/cm², 90% Faradaic efficiency, and long-term stability. Our 250 nm-thick NiFeW-0.5 catalyst made by the magnetron sputtering thin-film technology is expected to have the strongest adherence to the Ni foam substrate without the catalyst-peeling problem due to the plasma-assisted deposition. Our NFW-0.5(+)||NFW-0.5(-) cell with the strongly adherent and bifunctional catalyst, reaching a current density of 900 mA/cm² at 2.0 V, a Faradaic efficiency of 96.1%, 26% energy efficiency, and energy consumption of 26.3 kWh/kg.NH₃, has great potential for industrialization.

4. Conclusions

A ternary NiFeW-oxide thin-film electrode was successfully fabricated using the magnetron sputtering thin-film technique. Our sputtered NFW-0.5 catalyst with a thickness of 250 nm and a uniform composition distribution was in an amorphous state and demonstrated exceptional performance in nitrate reduction with ammonia productivity of 54.6 mg/h.cm^2 at -0.2 V vs. RHE and a Faradaic efficiency of 93.7%. This performance surpasses most of the currently reported electrocatalysts developed through traditional methods such as hydrothermal and electrodeposition. XPS and EPR revealed the formation of metallic alloy of Ni, Fe, and W, and the partially oxidized (Fe,Ni,W)₃O_{4-x} spinel doped with Ni and W. The catalyst contains multivalent $Ni^{2+/3+}$, $Fe^{2+/3}$ ³⁺, and W⁶⁺ at cation lattices and the oxygen vacancies at the anion sites to establish the fast charge-transport hopping channel and surface active sites for NO₃RR. Feasibility studies for overall nitrite electrolysis using a $2 \times 2 \text{ cm}^2$ single stack cell NFW-0.5(+)||NFW-0.5(-) indicate that a low cell voltage of 2.0 V has shown to achieve a remarkable NH3 yield rate of 143.5 mg/h.cm² with 96.1% Faradaic efficiency, energy efficiency of 26%, and low energy consumption of 26.3 kWh/kg.NH₃. To explain the excellent catalysis, an oxygen vacancy-based NO₃-pinned mechanism is proposed to have O in NO_3^- be fixed by the oxidative adsorption for the following speedy hydrodeoxygenation reaction to form NH₃. This study introduces an innovative approach to designing highly efficient and strongly adhered bifunctional thin-film electrocatalysts capable of achieving an efficient stack cell for the industrialization of NO₃RR.

CRediT authorship contribution statement

Merga Hailemariam Urgesa: Visualization, Investigation. Wen-Chuan Hsiao: Methodology, Investigation, Formal analysis. Dong-Hau Kuo: Writing – review & editing, Supervision, Funding acquisition, Conceptualization. Quoc-Nam Ha: Writing – original draft, Visualization, Supervision, Methodology. Tadele Negash Gemeda: Visualization, Investigation. Chan-Yu Chan: Investigation, Formal analysis.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

Data will be made available on request.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2024.124137.

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